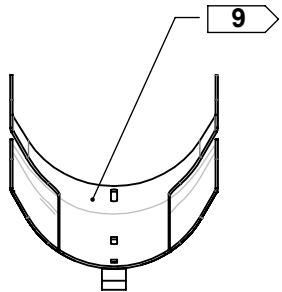
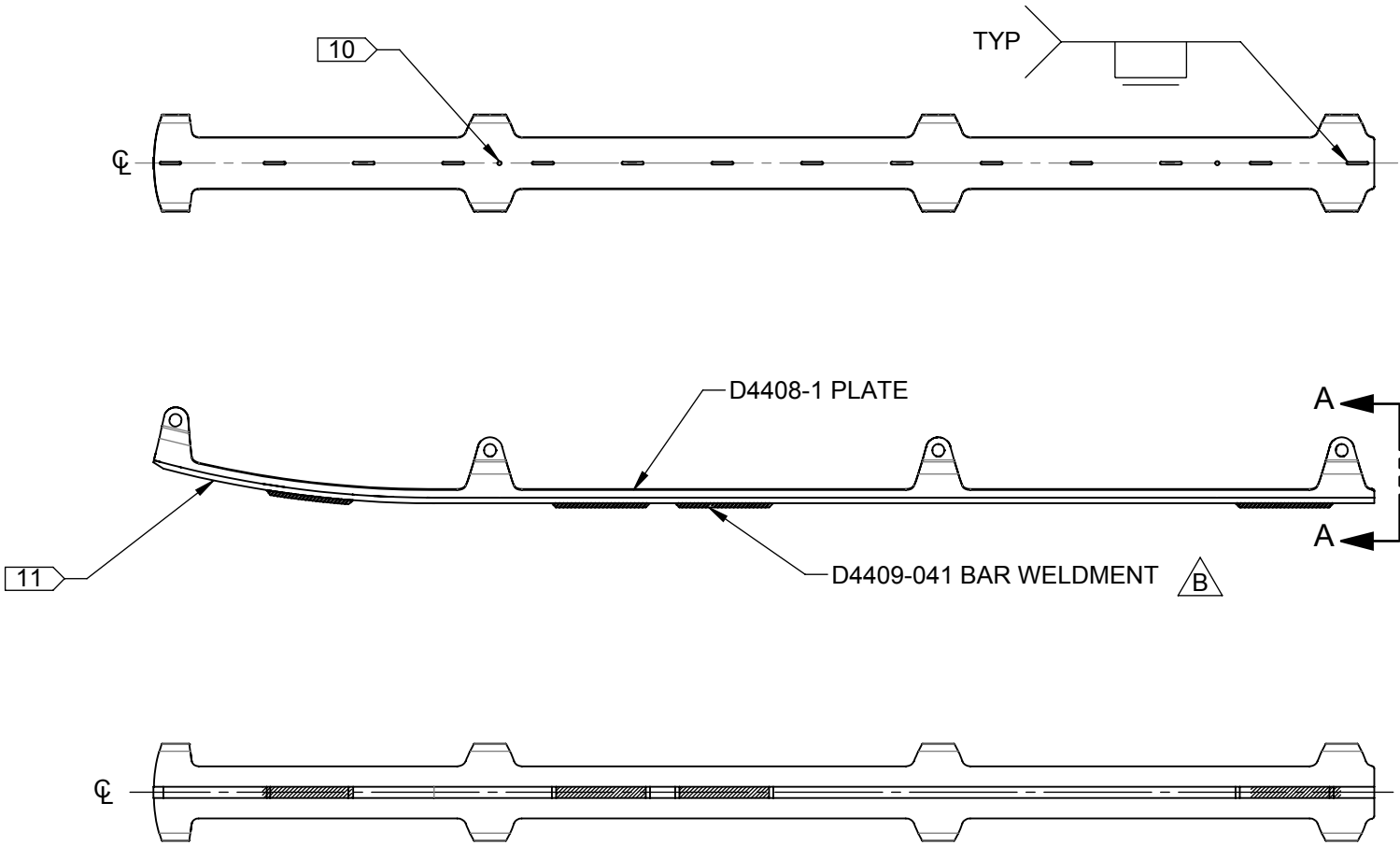


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4408-041	WEARPLATE ASSY
1	1	D4408-1	PLATE
2	1	D4409-041	BAR WELDMENT



VIEW A-A
SCALE 2X

D4408-041 FWD WEARPLATE ASSY

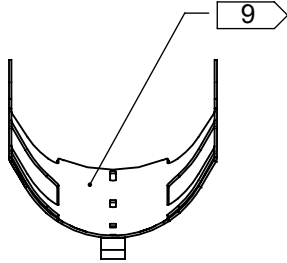
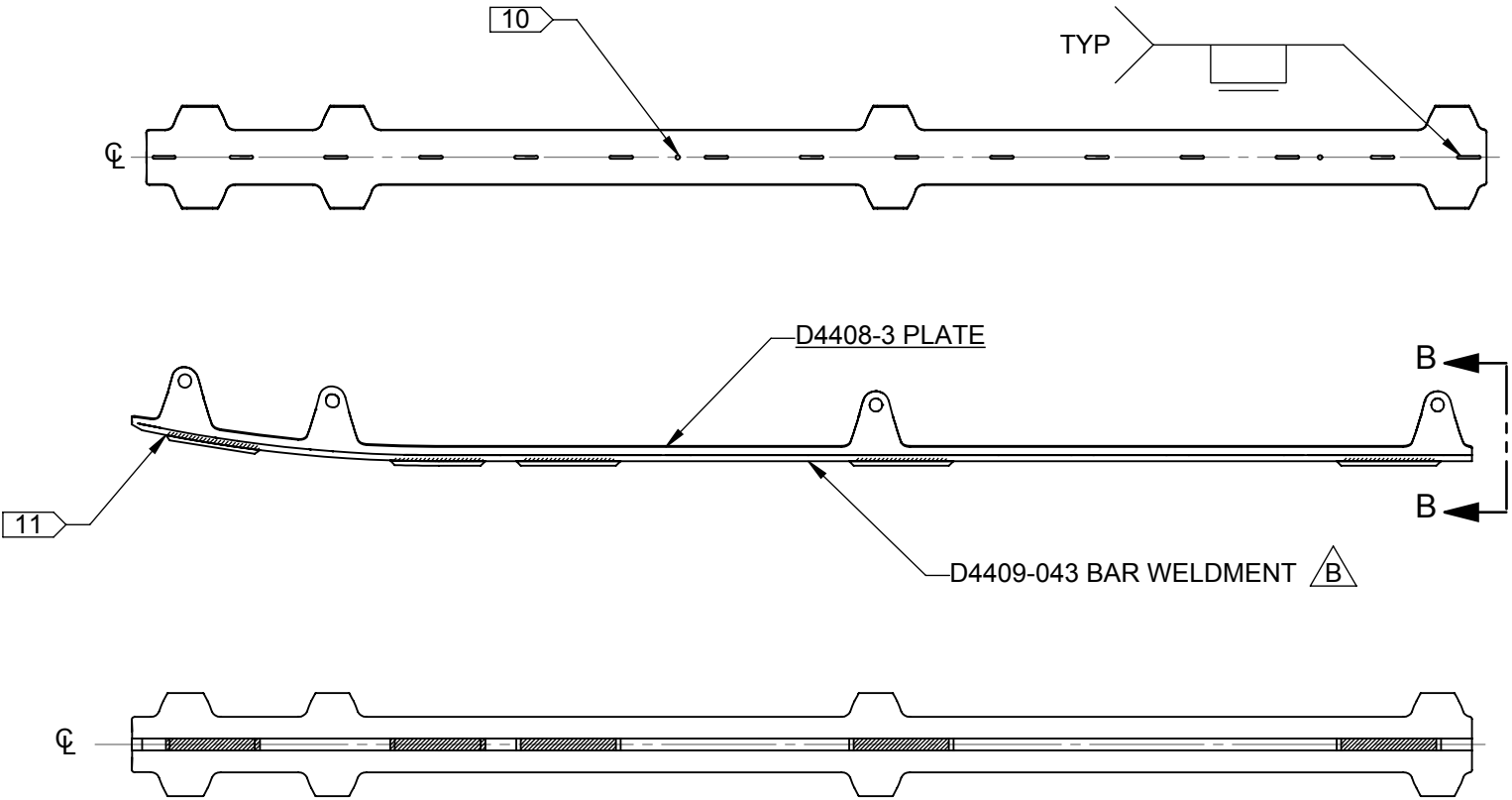


- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 5.36 lbs
 - 8) WELDING: PER QSI 004
 - 9) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020-0.040 THICK, PER DART QSI 005 4.9
 - 10) TRANSFER DRILL \varnothing 0.188 HOLES FROM D4408-1 PLATE TO D4409-041 BAR WELDMENT AFTER WELDING.
 - 11) FORM TO MATCH PROFILE OF D4408-1 AT TIME OF WELDING

PRELIMINARY ISSUE

B	REFORMAT DRAWING, REVISE NOTES, -041/-043 BAR WELDMENT WAS -1/-3 BAR, HARD SURFACING MOVED TO D4409	DB	15.10.13
A	NEW ISSUE	RF	11.06.21
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AJS	DRAWING NO.	REV. A8
MFG. APPR.	DD	D4408	SHEET 1 OF 5
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE ASSY, (204)	NTS
DATE	15.10.13	COPYRIGHT © 2011 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

ITEM	QTY -043	P/N	DESCRIPTION
	X	D4408-043	AFT WEARPLATE ASSY
1	1	D4408-3	PLATE
2	1	D4409-043	BAR WELDMENT



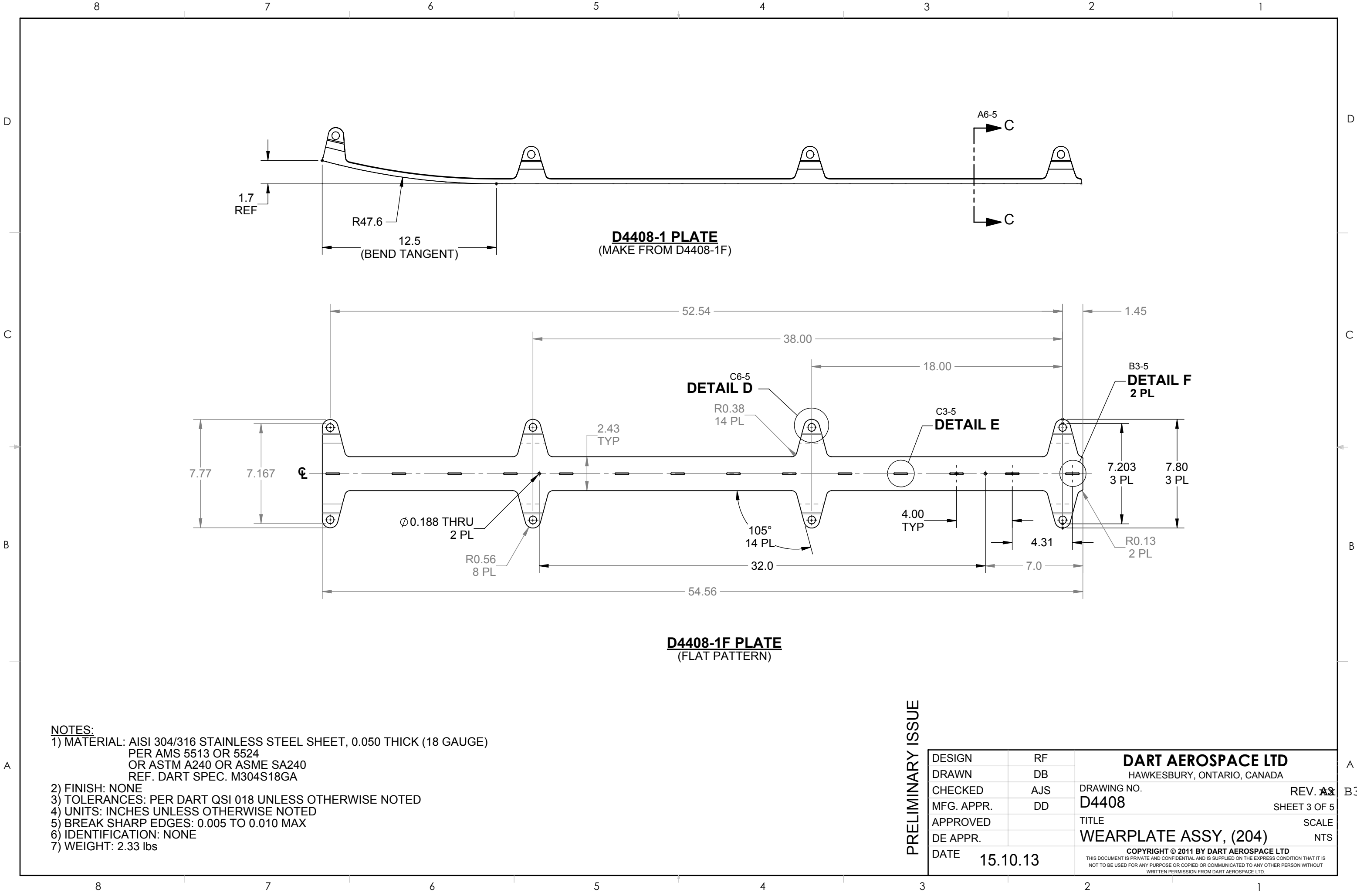
VIEW B-B
SCALE 2X

D4408-043 AFT WEARPLATE ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 5.74 lbs
 - 8) WELDING: PER QSI 004
 - 9) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020-0.040 THICK, PER DART QSI 005 4.9
 - 10) TRANSFER DRILL \varnothing 0.188 HOLES FROM D4408-1 PLATE TO D4409-041 BAR WELDMENT AFTER WELDING.
 - 11) FORM TO MATCH PROFILE OF D4408-3 AT TIME OF WELDING

PRELIMINARY ISSUE

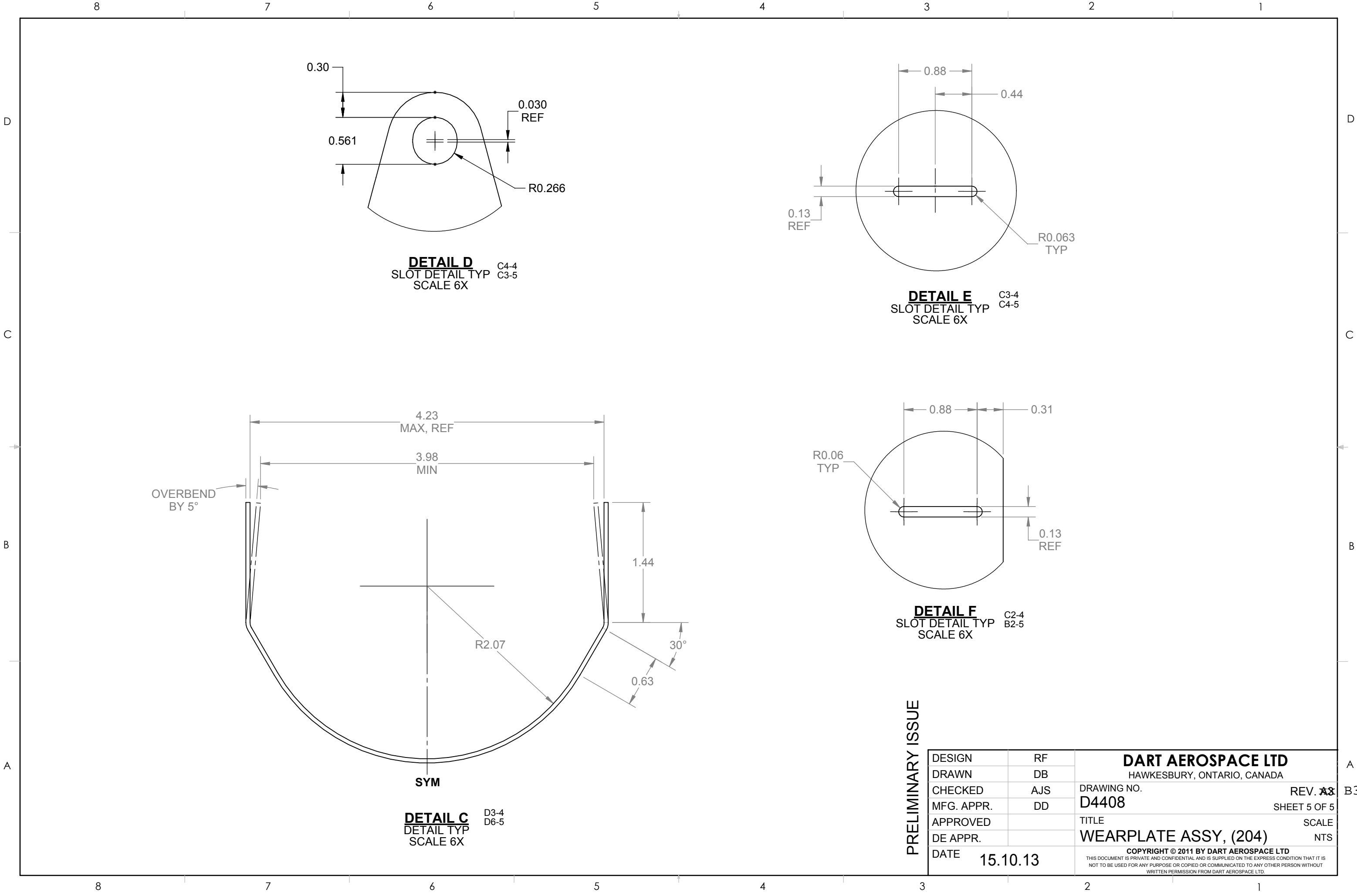
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AJS	DRAWING NO.	REV. A2
MFG. APPR.	DD	D4408	SHEET 2 OF 5
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE ASSY, (204)	NTS
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NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.050 THICK (18 GAUGE)
PER AMS 5513 OR 5524
OR ASTM A240 OR ASME SA240
REF. DART SPEC. M304S18GA
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 2.33 lbs

PRELIMINARY ISSUE

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AJS	DRAWING NO. D4408	REV. A2 SHEET 3 OF 5
MFG. APPR.	DD	TITLE WEARPLATE ASSY, (204)	SCALE NTS
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DE APPR.			
DATE	15.10.13		



PRELIMINARY ISSUE

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AJS	DRAWING NO.	REV. A3
MFG. APPR.	DD	D4408	SHEET 5 OF 5
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE ASSY, (204)	NTS
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